

Work Order ID 98752

Friday, March 22, 2013 9:24:55 AM

98752

26mer3
Page 1

Item ID: D3370-041

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Pedal Lock Assembly

ALIKE

Start Date: 3/22/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/25/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: CMF

Date: 13-3-22

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3370

Rev C

100

Pick Kit

0.00

100

Packaging

Memo

0.00

Packaging

1 0

FF 13-03-25

110

0.00

110

Small Fab

Memo

0.00

Small Fab

1- assemble per dwg

1 0

FF 13-03-25

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

27

13.3 26

1

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Page 2

Item ID: D3370-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Pedal Lock Assembly

Start Date: 3/22/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/25/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

PPD 98751

0.00

Packaging

P 3/3/26 ①

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 13-03-26
MLJ 13-03-26

Picklist Print

Friday, March 22, 2013 9:24:54 AM

Page 1

Work Order ID: 98752

Parent Item: D3370-041

Parent Item Name: Pedal Lock Assembly

Start Date: 3/22/2013

Required Date: 3/25/2013

Start Qty: 1.00

Required Qty: 1.00

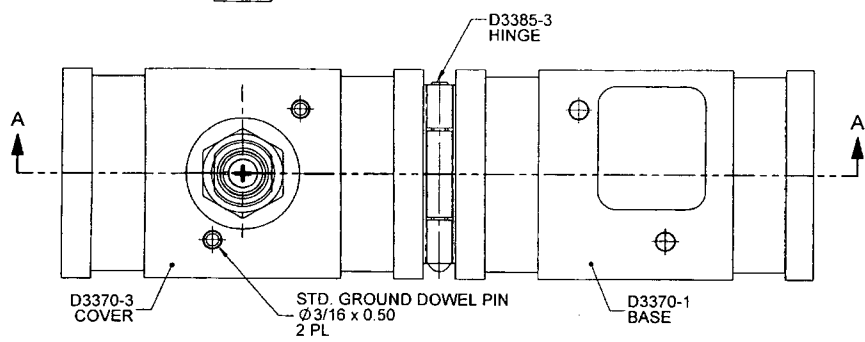
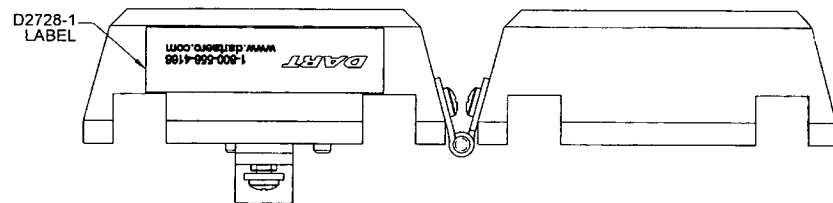
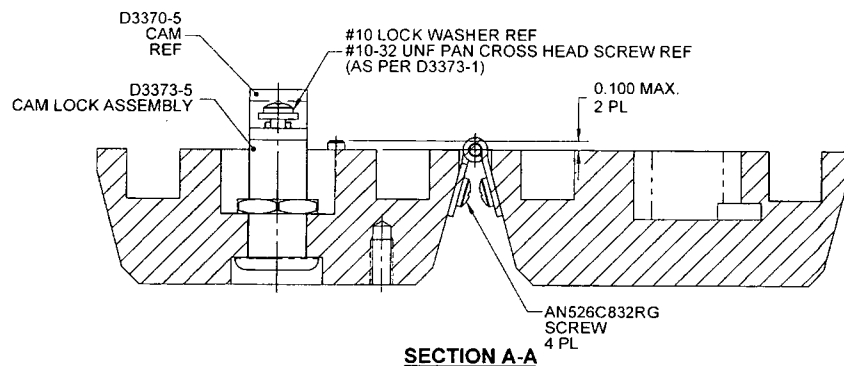
Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
X D3370-051 Pedal Lock Assembly		Manufactured	No	98798		100	Each	0.0000	1	1		FF 13-03-25	
D3384-041 Cyclic Sock Assembly		Manufactured	No	95777		100	Each	11.0000	1	1		FF 13-03-25	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST492		11							
				95777		11							
HX-81 1/4"-20 SHCS 3/8" long		Purchased	No			100	Each	167.0000	1	1		FF 13-03-25	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST285		167							
				123436		89							
				123499		78							
X AN960-416 Washer	NAS1149F0463P	Purchased	No	123378		100	Each	0.0000	2	2		FF 13-03-25	

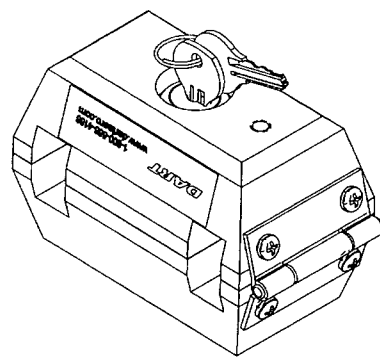
Qty. -041	Qty. -051	PART NUMBER	DESCRIPTION
X		D3370-041	TAIL ROTOR DISABLING KIT
1	X	D3370-051	PEDAL LOCK
1		D3384-041	CYCLIC SOCK
1		HX-81	1/4-20 SOCKET HEAD CAP SCREW
2		AN960-416	WASHER
1		D2728-7	LABEL
1		D3370-1	BASE
1		D3370-3	COVER
1		D3373-5	CAM LOCK ASSY
1		D3385-3	HINGE
2		Ø 3/16 X 0.50 GROUND STUD DOWEL PIN	GROUND STUD DOWEL PIN
4		AN526C832R6	SCREW

RELEASED
08.07.11

C	SHEET 1 ADDED P/L. ADDED -041 TO P/L (SEE NCR 264). DRAWING TRANSFERRED TO "B" SIZE FORMAT. REFORMATTED TO CURRENT STANDARDS.	AJS	08.07.11
B	D3385-3 WAS D3385-1	MB	05.03.22
A	NEW ISSUE	RF	04.12.15
REV.	DESCRIPTION	BY	DATE
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3370	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		PEDAL LOCK	NTS
DATE	08.07.11	COPYRIGHT © 2004 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	



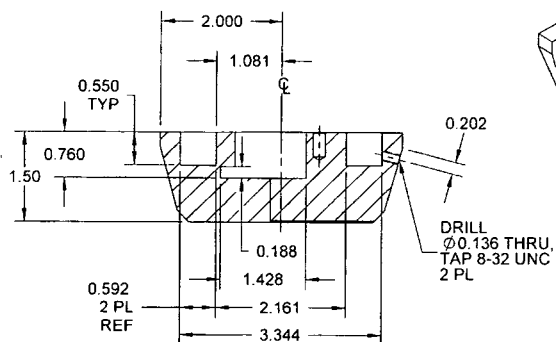
D3370-051 PEDAL LOCK ASSEMBLY



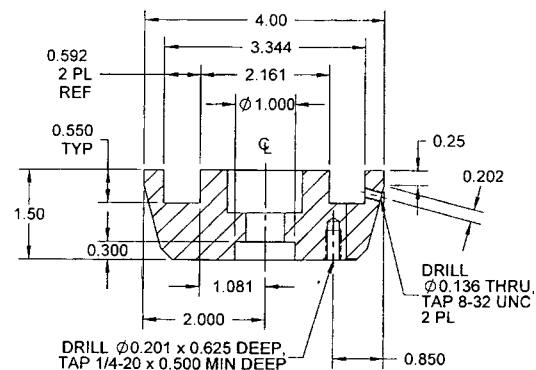
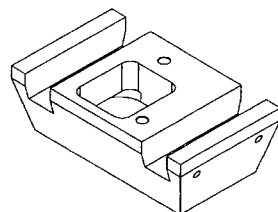
RELEASED
08-07-11

- NOTES:**
 1) MATERIAL: N/A
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: NONE
 7) WEIGHT: 0.75 lbs

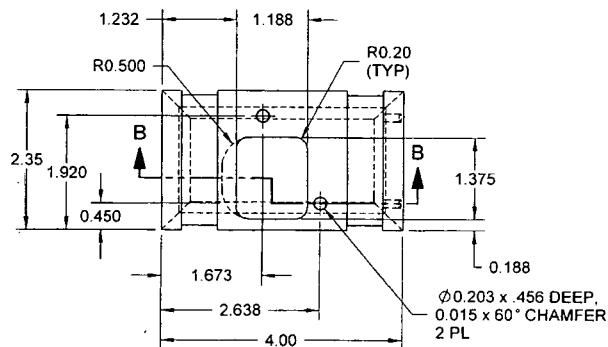
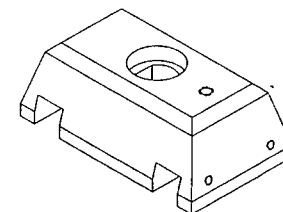
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CHECKED	2	DRAWING NO. D3370	REV. C SHEET 2 OF 4
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DE APPR.			
DATE	08.07.11		



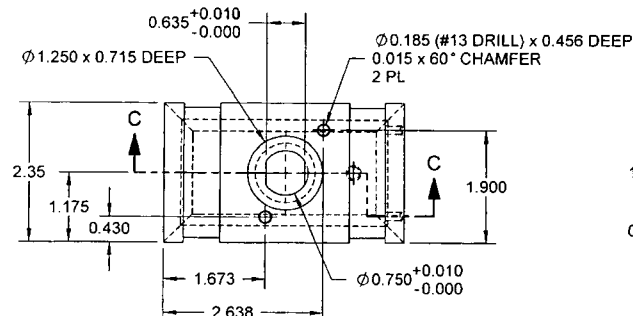
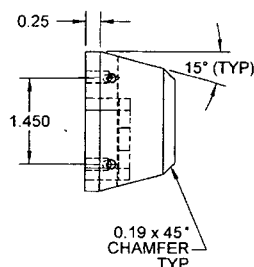
SECTION B-B



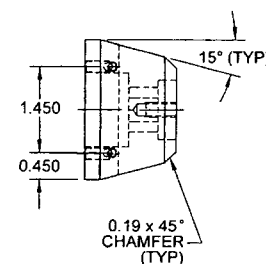
SECTION C-C



D3370-1 BASE



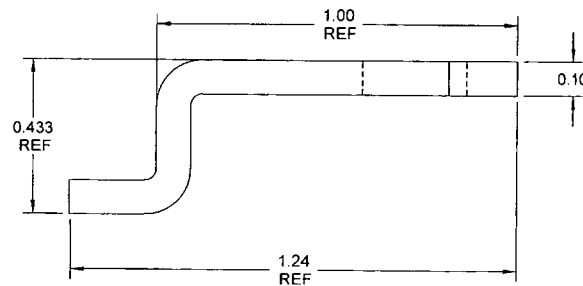
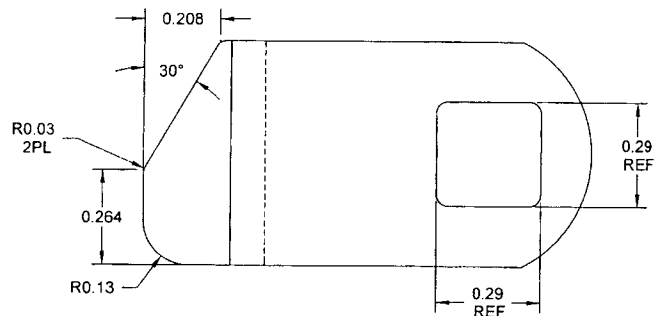
D3370-3 COVER



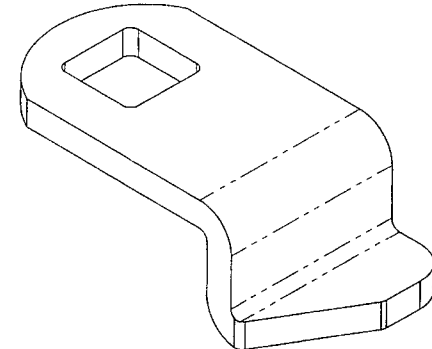
- NOTES:**
- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8) REF. DART SPEC. M6061T6B
 - 2) COVER INSIDE HOLES PRIOR PAINTING
 - 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 5) ALL DIMENSIONS ARE IN INCHES
 - 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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RELEASED
108-0716 MP







D3370-5 CAM



NOTES:

- 1) MATERIAL: SUPPLIER BY D3373, MODIFIED AS SHOWN
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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